

OPTIONAL ACCESSORIES:

- 1 3-Jaws scroll 7" chuck
- 2 4-Jaws independent 8" chuck
- 3 5C collet closer attachment
- 4 5C collets (metric or inch)
- 5 Driving plate with dog
- 6 Chuck safety guard
- 7 Hydraulic copying attachment
- 8 Tool post grinder attachment 9 Taper turning attachment
- 10 Electrical system for CE
- 11 Protect cover on leadscrew for CE
- 12 Steady rest w/ball bearing 13 Follow rest w/bronze tip
- 14 Faceplate 12"
- - 15 Drill chuck & arbor 16 Rotating center MT.3
 - 17 Halogen lamp
 - 18 Quick change tool post
 - 19 Carriage micro stop set
 - 20 Digital read out system 21 Full length splash guard
- ERL-1330 ERL-1340 ERL-1330V ERL-1340V

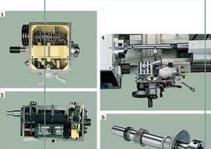
	MODEL					
Capacity	Height of centers Swing over bed		171 mm (6.73") g340 mm (13.38")			
	Swing over bed Swing in gap		ø512 mm (20") Not available for ERL-1330 mm			
	Swing over cross slide		Ø210 mm (8.26°)			
	Distance between centers		760 mm (30")	1000 mm (40°)	760 mm (30")	1000 mm (40")
	Width of bed		230 mm (9")			
	Gap width in front of faceplate		150 mm (5")			
Headstock and Main Spindle	Spindle nose, internal taper		D1-4, MT. No.5			
	Spindle center sleeve		MT. No.5 x MT. No.3			
	Spindle bore		ø40 mm (1.57*)			
	Gear steps Spindle speed: / Range		OPT. 16 steps , 4P_	-2000 R.P.M. 50~1305 R.P.M. 100~2570 R.P.M.	2 steps / = = = = =	~500 R.P.M. 3000 R.P.M.
Carriage	Length on bed / Width of carriage		400 mm (15.748") / 384 mm (15.118")			
	Cross slide travel		180 mm (7")			
	Top slide travel		100 mm (4")			
Threads and Feeds	Whitworth threads: Kinds / Range		45 Kinds / 2~72 T.P.I.			
	Metric threads: Kinds / Range		39 Kinds / 0.2—14 mm			
	D.P. threads: Kinds / Range		21 Kinds / 8~44 D.P.			
	M.P. threads: Kinds / Range		18 Kinds / 0.3~3.5 M.P. 0.05~1.7 mm (0.002*~0.067*)			
	Longitudinal feeds Cross feeds		0.025~0.85 mm (0.001~0.034°)			
Tailstock	Quill diameter		ø50 mm (1.968°)			
	Quill travel		112 mm (4.5°)			
	Taper of center		MT.No.3			
Motor	Main spindle Coolant pump		3HP 4P OPT.5 HP 2P/2.5HP 4P		AC 2.2kW (3HP), Inverter 1/8HP	
Measurement	Weight (Net /Gross) Approx.		850 / 1000 kgs	1000 / 1200 kgs	850 / 1000 kgs	1000 / 1200 kgs
		Length	2000 mm (78.8")	2270 mm (89.4°)	2000 mm (78.8°)	2270 mm (89.4°)
	Packing sizes	Width x Height			Height 1745 mm (68.7	

17|18



HIGH SPEED PRECISION LATHES













· Foot brake pedal provided. . Built-in coolant pump & fitting provided.

Extremely low noise level.

to headstock.

ASA D1-4.

· CSS (constant surface speed control) on request for E.V.S. model

· All models with oil bathed lubrication system

 All models meet CE. (on request) . All models with 40mm (1.57") spindle bore,

- · Wider bed way which give absorbs vibration.
- III HEADSTOCK . Housing is vibration-absorbent, deflection-free. . Gears are hardened & MAAG or REISHAUER ground.
- 12I GEAR BOX . Universal type allowing a wide range of inch, metric, M.P., D.P. threads without change gears.
- 13I APRON R/H or L/H wheel can be available on request. . Integrated automatic control for longitudinal & cross feeds, forward & reverse feeds.
- 141 CARRIAGE & SLIDE Anti-Float design backlash eliminator fitted in cross slide nut. . Safety clutch at feed shaft. . One shot lubrication in carriage & top slide. • Dual dials supply inch system screw. . Metric dial supply metric system only. SAFETY FEATURES . Nylon safety gears in end train. · Shear pin in leadscrew.
- ISI HEAVY DUTY SPINDLE . Machined from forged alloy steel, hardened ground & dynamically balanced. • Two point support by high grade precision, machine tool taper roller.